



新乡市长岭金属制品有限公司

Xinxiang Changling Metal Products Co., Ltd

The 2nd Big industrial park, XinXiang City, Henan, P.R. China 453000

TEL:86-373-3522967 FAX:86-373-5116566 Web:http://www.delicoil.com/

SIZE		NC (Number of Coils)											
mm	Free Coil Min (mm)	Free Coil Max	Median	PC 1D		PC 1.5D		PC 2D		PC 2.5D		PC 3D	
				Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
METRIC													
M2 - 0.40	2.5	2.70	2.6	3.3	3.0	5.7	5.2	8.1	7.4	10.5	9.6	13.0	11.8
M2.2 - 0.45	2.8	3.0	2.9	3.2	2.9	5.5	5.0	7.9	7.1	10.3	9.3	12.6	11.4
M2.5 - 0.45	3.1	3.7	3.4	3.8	3.1	6.5	5.2	9.2	7.4	11.9	9.5	14.6	11.7
M3 - 0.50	3.6	4.4	4.0	4.3	3.4	7.2	5.8	10.1	8.2	13.1	10.5	16.0	12.9
M3.5 - 0.60	4.2	5.0	4.6	4.1	3.4	7.0	5.8	9.8	8.2	12.6	10.5	15.5	12.9
M4 - 0.70	4.9	5.6	5.2	4.0	3.4	6.8	5.7	9.6	8.1	12.3	10.5	15.1	12.8
M5 - 0.80	6.0	6.8	6.4	4.5	3.9	7.6	6.5	10.6	9.2	13.7	11.8	16.7	14.4
M6 - 1.00	7.2	8.0	7.6	4.3	3.8	7.2	6.4	10.1	9.1	13.1	11.7	16.0	14.3
M7 - 1.00	8.2	9.2	8.7	5.3	4.6	8.7	7.7	12.1	10.7	15.6	13.7	19.0	16.7
M8 - 1.25	9.5	10.4	9.9	4.7	4.2	7.8	7.1	10.9	9.9	14.1	12.8	17.2	15.6
M8 - 1.00	9.4	10.3	9.8	6.1	5.6	10.0	9.1	13.8	12.5	17.7	16.0	21.5	19.5
M9 - 1.25	10.5	11.2	10.8	5.5	5.1	9.0	8.4	12.5	11.7	16.1	15.0	19.6	18.3
M9 - 1.00	10.4	11.2	10.8	7.1	6.5	11.5	10.5	15.8	14.5	20.2	18.5	24.5	22.5
M10 - 1.50	11.8	12.5	12.2	4.9	4.6	8.2	7.7	11.5	10.8	14.7	13.8	18.0	16.9
M10 - 1.25	11.7	12.7	12.2	6.1	5.6	10.0	9.2	13.8	12.7	17.7	16.3	21.5	19.8
M10 - 1.00	11.4	12.5	12.0	8.1	7.3	12.9	11.7	17.8	16.1	22.6	20.5	27.5	24.9
M11 - 1.50	12.8	13.6	13.2	5.6	5.2	9.2	8.6	12.8	12.0	16.4	15.4	20.0	18.7
M11 - 1.25	12.8	13.8	13.3	6.9	6.4	11.2	10.3	15.4	14.2	19.7	18.1	23.9	22.0
M11 - 1.00	12.4	13.4	12.9	9.1	8.4	14.4	13.3	19.8	18.2	25.1	23.1	30.4	28.0
M12 - 1.75	14.1	15.0	14.6	5.1	4.8	8.5	7.9	11.9	11.1	15.2	14.2	18.6	17.3
M12 - 1.50	14.1	15.2	14.6	6.1	5.6	10.0	9.2	13.8	12.7	17.7	16.2	21.5	19.8
M12 - 1.25	13.8	15.0	14.4	7.7	7.0	12.4	11.2	17.0	15.5	21.6	19.7	26.3	23.9
M12 - 1.00	13.4	14.5	14.0	10.1	9.3	15.9	14.7	21.7	20.0	27.6	25.4	33.4	30.8
M13 - 1.75	15.1	16.0	15.6	5.7	5.3	9.4	8.7	13.0	12.2	16.7	15.6	20.3	19.0
M13 - 1.50	15.1	16.3	15.7	6.8	6.2	11.0	10.1	15.2	13.9	19.3	17.8	23.5	21.6
M13 - 1.25	14.8	15.9	15.4	8.5	7.8	13.5	12.5	18.6	17.1	23.6	21.7	28.7	26.4
M14 - 2.00	16.4	17.4	16.9	5.3	5.0	8.7	8.2	12.1	11.4	15.6	14.6	19.0	17.9
M14 - 1.50	16.1	17.3	16.7	7.5	6.9	12.0	11.1	16.5	15.3	21.0	19.4	25.5	23.6
M14 - 1.25	15.8	17.0	16.4	9.3	8.6	14.7	13.6	20.2	18.6	25.6	23.6	31.0	28.6
M14 - 1.00	15.5	16.7	16.1	12.1	11.1	18.9	17.4	25.7	23.7	32.5	30.0	39.3	36.2
M15 - 2.00	17.4	18.5	18.0	5.8	5.4	9.5	8.8	13.1	12.3	16.8	15.7	20.5	19.2
M15 - 1.50	17.1	18.5	17.8	8.1	7.5	12.9	11.9	17.8	16.4	22.6	20.8	27.5	25.3
M16 - 2.00	18.4	19.6	19.0	6.3	5.9	10.2	9.5	14.2	13.2	18.1	16.9	22.0	20.5



SIZE		NC (Number of Coils)											
mm	Free Coil Min (mm)	Free Coil Max	Median	PC 1D		PC 1.5D		PC 2D		PC 2.5D		PC 3D	
				Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
METRIC													
M16 - 1.50	18.1	19.6	18.9	8.8	8.0	13.9	12.8	19.1	17.5	24.3	22.3	29.4	27.0
M18 - 2.50	21.0	22.0	21.5	5.5	5.2	9.0	8.6	12.5	11.9	16.1	15.3	19.6	18.6
M18 - 2.00	20.8	21.9	21.3	7.1	6.7	11.5	10.9	15.8	15.0	20.2	19.1	24.5	23.2
M18 - 1.50	20.1	21.8	20.9	10.1	9.3	15.9	14.6	21.7	20.0	27.6	25.4	33.4	30.7
M20 - 2.50	23.0	24.4	23.7	6.3	5.9	10.2	9.6	14.2	13.3	18.1	16.9	22.0	20.6
M20 - 2.00	22.8	24.1	23.4	8.1	7.7	12.9	12.2	17.8	16.8	22.6	21.4	27.5	25.9
M20 - 1.50	22.2	24.0	23.1	11.4	10.5	17.9	16.4	24.4	22.4	30.9	28.3	37.4	34.3
M22 - 2.50	25.0	26.9	25.9	7.1	6.5	11.4	10.5	15.8	14.5	20.1	18.5	24.5	22.5
M22 - 2.00	24.8	26.5	25.7	9.1	8.5	14.4	13.4	19.8	18.4	25.1	23.4	30.4	28.4
M22 - 1.50	24.2	26.5	25.3	12.7	11.6	19.9	18.1	27.0	24.6	34.2	31.1	41.3	37.6
M24 - 3.00	27.6	29.0	28.3	6.3	5.9	10.2	9.7	14.2	13.4	18.1	17.1	22.0	20.9
M24 - 2.00	26.9	29.1	28.0	10.1	9.2	15.9	14.6	21.7	19.9	27.6	25.3	33.4	30.6
M24 - 1.50	26.2	28.3	27.2	14.0	12.9	21.8	20.1	29.7	27.3	37.5	34.5	45.3	41.7
M26 - 1.50	28.2	30.5	29.3	15.4	14.2	23.8	22.0	32.3	29.8	40.8	37.6	49.2	45.4
M27 - 3.00	30.6	32.4	31.5	7.3	6.8	11.7	11.0	16.2	15.2	20.6	19.3	25.1	23.5
M27 - 2.00	29.9	32.3	31.1	11.6	10.6	18.1	16.7	24.7	22.7	31.3	28.8	37.9	34.8
M30 - 3.50	34.2	35.8	35.0	6.9	6.5	11.1	10.5	15.3	14.5	19.5	18.6	23.8	22.6
M30 - 3.00	34.2	36.1	35.2	8.1	7.6	12.9	12.2	17.8	16.8	22.6	21.3	27.5	25.9
M30 - 2.00	32.9	35.7	34.3	13.0	12.0	20.4	18.7	27.7	25.4	35.0	32.1	42.3	38.8
M33 - 3.50	37.2	38.8	38.0	7.7	7.4	12.4	11.8	17.0	16.2	21.7	20.7	26.4	25.1
M33 - 3.00	37.3	39.5	38.4	9.1	8.5	14.4	13.5	19.8	18.5	25.1	23.6	30.4	28.6
M33 - 2.00	36.0	39.2	37.6	14.5	13.3	22.6	20.6	30.6	28.0	38.7	35.3	46.8	42.7
M36 - 4.00	40.8	42.7	41.7	7.3	6.9	11.7	11.2	16.2	15.4	20.6	19.6	25.1	23.8
M36 - 3.00	40.3	42.7	41.5	10.1	9.5	15.9	14.9	21.7	20.4	27.6	25.9	33.4	31.4
M39 - 4.00	43.8	45.8	44.8	8.0	7.7	12.9	12.2	17.7	16.8	22.5	21.4	27.3	26.0
M42 - 4.50	47.4	49.0	48.2	7.6	7.3	12.2	11.8	16.8	16.2	21.5	20.7	26.1	25.1
M42 - 3.00	46.4	49.0	47.7	12.1	11.4	18.9	17.8	25.7	24.2	32.5	30.6	39.3	37.1
M45 - 5.00	55.0	56.4	55.7	6.7	6.5	10.8	10.5	14.8	14.5	18.9	18.4	23.0	22.4



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UNF													
SIZE	Free Coil			NC									
inch	Min	Max	Median	PC 1D		PC 1.5D		PC 2D		PC 2.5D		PC 3D	
	inch	Inch		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
UNF													
2-64	0.107	0.116	0.112	3.7	3.4	6.3	5.8	8.9	8.2	11.6	10.5	14.2	12.9
3-56	0.123	0.146	0.135	3.7	3.1	6.4	5.2	9.0	7.4	11.6	9.6	14.3	11.8
4-48	0.140	0.162	0.151	3.7	3.2	6.4	5.4	9.0	7.6	11.6	9.8	14.2	12.1
5-44	0.156	0.168	0.162	3.7	3.4	6.3	5.8	8.9	8.2	11.5	10.6	14.2	13.0
6-40	0.172	0.193	0.183	3.7	3.2	6.3	5.5	9.0	7.8	11.6	10.1	14.2	12.4
8-36	0.202	0.224	0.213	4.1	3.6	6.9	6.1	9.7	8.6	12.5	11.1	15.3	13.6
10-32	0.233	0.256	0.244	4.3	3.8	7.2	6.4	10.1	9.0	13.0	11.6	15.9	14.2
1/4-28	0.299	0.326	0.313	5.2	4.7	8.5	7.7	11.9	10.8	15.2	13.8	18.6	16.9
5/16-24	0.370	0.400	0.385	5.6	5.1	9.2	8.5	12.8	11.7	16.4	15.0	20.0	18.3
3/8-24	0.433	0.468	0.451	7.1	6.5	11.4	10.5	15.8	14.5	20.1	18.5	24.5	22.5
7/16-20	0.508	0.549	0.528	6.9	6.3	11.1	10.2	15.3	14.0	19.5	17.9	23.7	21.7
1/2-20	0.571	0.617	0.594	8.1	7.4	12.9	11.9	17.8	16.3	22.6	20.8	27.5	25.2
9/16-18	0.641	0.691	0.666	8.3	7.6	13.3	12.2	18.2	16.8	23.1	21.3	28.1	25.9
5/8-18	0.704	0.758	0.731	9.4	8.7	14.9	13.8	20.5	18.9	26.0	24.0	31.5	29.1
3/4-16	0.840	0.901	0.870	10.1	9.3	15.9	14.7	21.7	20.1	27.6	25.5	33.4	30.9
7/8-14	0.977	1.051	1.014	10.3	9.6	16.3	15.1	22.2	20.6	28.2	26.1	34.2	31.6
1-12	1.119	1.199	1.159	10.1	9.4	16.0	14.8	21.8	20.3	27.7	25.7	33.5	31.1
1-14	1.104	1.186	1.145	12.1	11.2	18.9	17.5	25.7	23.8	32.5	30.1	39.4	36.4
1.1/8-12	1.246	1.334	1.290	11.6	10.8	18.2	16.9	24.8	23.0	31.4	29.2	38.0	35.3
1.1/4-12	1.372	1.469	1.420	13.1	12.2	20.4	19.0	27.8	25.8	35.1	32.7	42.5	39.5
1.3/8 X 12	1.498	1.610	1.554	14.6	13.5	22.7	21.0	30.8	28.5	38.8	36.0	46.9	43.5
1.1/2 X 12	1.624	1.745	1.685	16.1	14.9	24.9	23.1	33.7	31.3	42.6	39.5	51.4	47.7



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UNC													
SIZE	Free Coil			NC									
inch	Min	Max	PC 1D		PC 1.5D		PC 2D		PC 2.5D		PC 3D		
	inch	Inch	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
UNC													
2-56	0.108	0.119	0.114	3.1 / 2.8	5.4 / 4.8	7.8 / 6.9	10.1 / 9.0	12.5 / 11.1					
3-48	0.125	0.139	0.132	3.2 / 2.8	5.5 / 4.9	7.9 / 7.0	10.3 / 9.0	12.7 / 11.2					
4-40	0.143	0.159	0.151	2.8 / 2.4	4.9 / 4.3	7.1 / 6.2	9.2 / 8.1	11.4 / 10.0					
5-40	0.156	0.173	0.164	3.3 / 2.9	5.7 / 5.0	8.1 / 7.2	10.5 / 9.3	13.0 / 11.5					
6-32	0.177	0.193	0.185	2.7 / 2.4	4.8 / 4.3	7.0 / 6.2	9.1 / 8.2	11.2 / 10.1					
8-32	0.203	0.220	0.211	3.5 / 3.2	6.1 / 5.5	8.6 / 7.8	11.2 / 10.1	13.7 / 12.4					
10-24	0.242	0.259	0.250	2.8 / 2.6	5.0 / 4.6	7.2 / 6.7	9.4 / 8.7	11.6 / 10.7					
12-24	0.267	0.283	0.275	3.5 / 3.2	6.0 / 5.6	8.5 / 7.9	11.0 / 10.3	13.5 / 12.6					
1/4-20	0.312	0.330	0.321	3.3 / 3.1	5.7 / 5.3	8.1 / 7.6	10.5 / 9.9	13.0 / 12.1					
5/16-18	0.381	0.400	0.390	3.9 / 3.7	6.7 / 6.3	9.5 / 8.9	12.2 / 11.5	15.0 / 14.1					
3/8-16	0.452	0.472	0.462	4.3 / 4.1	7.2 / 6.8	10.1 / 9.6	13.1 / 12.4	16.0 / 15.2					
7/16-14	0.525	0.551	0.538	4.4 / 4.1	7.4 / 7.0	10.4 / 9.8	13.4 / 12.6	16.3 / 15.5					
1/2-13	0.594	0.622	0.608	4.8 / 4.5	8.0 / 7.5	11.1 / 10.6	14.3 / 13.6	17.5 / 16.6					
9/16-12	0.664	0.694	0.679	5.0 / 4.8	8.4 / 7.9	11.7 / 11.1	15.0 / 14.2	18.3 / 17.4					
5/8-11	0.736	0.767	0.751	5.1 / 4.9	8.5 / 8.1	11.9 / 11.3	15.2 / 14.5	18.6 / 17.7					
3/4-10	0.871	0.906	0.889	5.8 / 5.5	9.5 / 9.0	13.1 / 12.6	16.8 / 16.1	20.5 / 19.6					
7/8-9	1.009	1.052	1.031	6.2 / 5.9	10.0 / 9.6	13.9 / 13.3	17.8 / 17.0	21.7 / 20.7					
1-8	1.151	1.196	1.173	6.3 / 6.0	10.2 / 9.8	14.2 / 13.6	18.1 / 17.3	22.0 / 21.1					
1.1/8 X 7	1.297	1.355	1.326	6.2 / 5.9	10.1 / 9.6	14.0 / 13.3	17.9 / 17.0	21.8 / 20.7					
1.1/4 X 7	1.421	1.483	1.452	7.1 / 6.7	11.4 / 10.9	15.8 / 15.0	20.1 / 19.2	24.4 / 23.3					
1.3/8 X 6	1.575	1.643	1.609	6.5 / 6.2	10.6 / 10.1	14.6 / 14.0	18.7 / 17.8	22.7 / 21.7					
1.1/2 X 6	1.699	1.772	1.736	7.3 / 6.9	11.7 / 11.2	16.1 / 15.4	20.6 / 19.6	25.0 / 23.9					